

Soleic<sup>®</sup> Urethane systems are plant based, low carbon and aerobically biodegradable, according to ISO14855/ASTM5338. Plus have been seen to be non-ecotoxic according to OECD 208.

Typical properties for a TPU are shown in the table, the exact formulation and properties can be tuned to the customer needs.

Soleic<sup>®</sup> TPU can be used for injection molding and 3D printing.



A- As compared to equivalent petroleum-derived products with GHG Emissions ranging from 8.11 - 10.25 kg CO<sub>2</sub> eq/kg

Biocontent (%)	59
GHG Emissions (kg CO <sub>2</sub> eq/kg)	1.65
GHG Emissions Reduction (%)	79.7 <sup>A</sup>
Hardness (Asker C)	95 ± 5
Density (g/cm <sup>3</sup> )	1.25
Abrasion Loss (mm <sup>3</sup> )	<50
Tensile Strength (MPa)	>30
100 % Modulus (MPa)	>11
Elongation at Break (%)	>600
Melt Flow Index (g/10 min @ Load 10 kg, 205 °C)	15-25